

Work Order ID 157230***157230***

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Tuesday, February 21, 2017 7:58:27 AM

Item ID: D4379-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearplate Cup

Start Date: 2/13/2017 Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/17/2017 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-89

Date: FEB 22 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4379	D								

100

0.00

100

Doosan

Memo

0.27

Doosan Lathe

turn as per Dwg and folio FB300

Dwg Rev: DFOLIO REV: N/A

Deburr

20

17-03-24

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.03

Quality Control

20

17-03-24

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Item ID: D4379-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Wearplate Cup
Start Date: 2/13/2017 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 2/17/2017 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.07				20	0		DAS 45 9-89 17-3-2
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo LOCATION: WA001	0.00 0.03				20			DAS 6 9-89 41 9-89 MAR 27 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.33							17/3/28 MAR 28 2017

Picklist Print

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Work Order ID: 157230

157230

Parent Item: D4379-5

D4379-5

Parent Item Name: Wearplate Cup

Start Date: 2/13/2017

Required Date: 2/17/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 14-04-01 JLM VERIFIEWD BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000		Purchased	No			100	f	8.1600	0.041	0.863158			

M304R1 000

**

304 round bar 1.00

Location

Loc Qty

Loc Code

MAT

8.16

m136568

8.16

935' 17-03-24

11/4

DART AEROSPACE LTD		Work Order:	157230
Description: Wearplate Cup		Part Number:	D4379-5
Inspection Dwg: D4379	Rev: D		Page 1 of 1

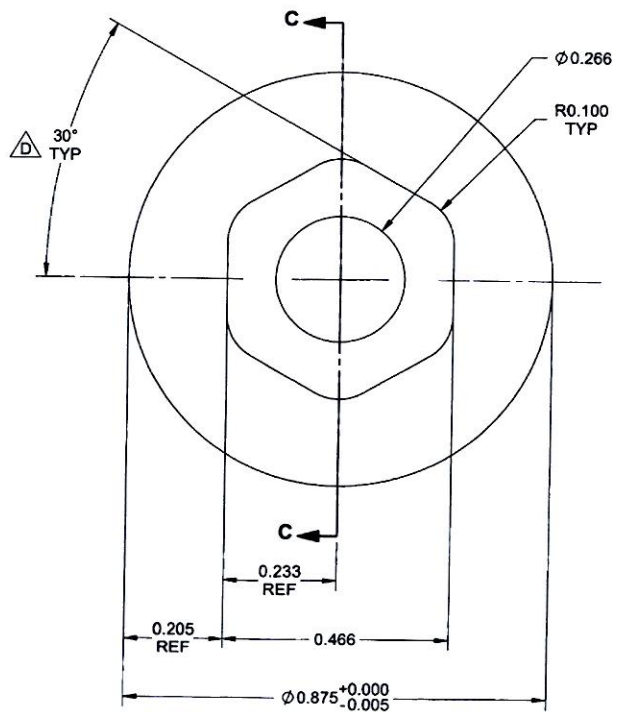
INSPECTION SHEET

[illegible]

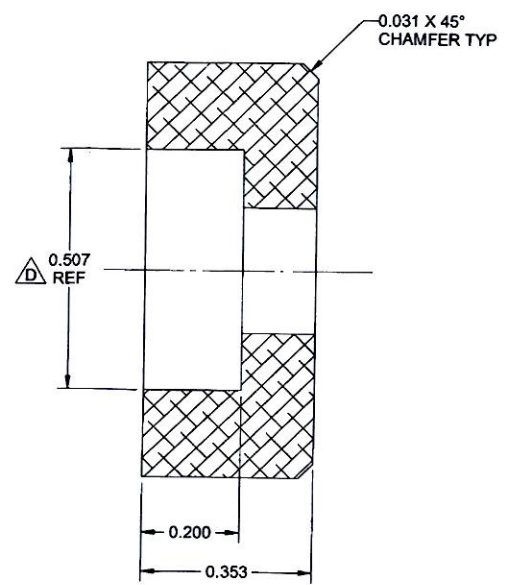
Engineering Approval: (if necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.05.06	New Issue	KJ	
B	16.08.30	Dwg Rev updated	KJ	

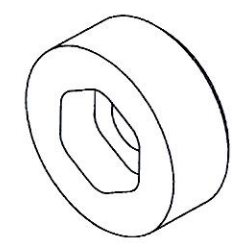
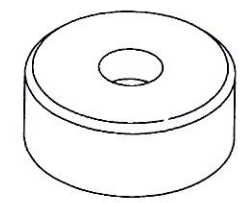
8 7 6 5 4 3 2 1



D4379-5 WEARPLATE CUP



SECTION C-C



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 157230MCS
17-02-22

RELEASED
2016-02-23

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.05 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ML	DRAWING NO.	REV. D
MFG. APPR.	JLM	D4379	SHEET 3 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE CUP	NTS
DATE	15.12.17	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR FOR THE COMMERCIALISATION OF ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1